

Surface-mediated solid phase reactions: a simple, efficient and base-free synthesis of phosphonates and phosphates on Al₂O₃

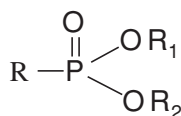
Jyotiranjana Acharya, Purushottam D. Shakya, Deepak Pardasani, Meehir Palit, Devendra K. Dubey and Arvind K. Gupta*

Process Technology Development Division, Defence R & D Establishment, Jhansi Road, Gwalior, 474002, (MP) India

Al₂O₃-supported solvent free condensation of alkylphosphonic dichlorides with alcohols at room temperature yielded phosphorus esters in excellent yields.

Keywords: phosphonate, Al₂O₃, phosphate, CWC, alcoholysis, solid support

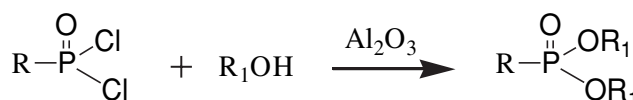
In the realm of organophosphorus chemistry, phosphonates and phosphates are important and interesting complements in terms of biological activities.¹⁻⁸ In addition to their biological utility, the phosphonates have also been recognised as attractive intermediates in organic chemistry. Owing to their anion stabilising ability, they have been frequently applied for the functionalisation and manipulation of carbon skeletons.⁹ Furthermore, phosphonates have currently been also recognised as “markers” of chemical warfare agents, for verification purposes of the Chemical Weapons Convention (CWC).¹⁰ Therefore, alkylphosphonates are covered in the list of CWC text under schedule 2 B4 category.¹¹ Large numbers of compounds can be made for this particular category by substituting the alkyl groups as per the CWC text. Phosphonates, with only methyl, ethyl, *n*-propyl and isopropyl groups are included in CWC, where O-alkyl groups may vary from C₁ to C₁₀ carbon skeleton including all isomers. The general structure of such phosphonates is given below.



R = -CH₃, -C₂H₅, -ⁿC₃H₇, -ⁱC₃H₇

R₁, R₂ = Alkyl, Cycloalkyl, Alkenyl, Aryl

To meet the requirements of the verification program of the CWC, the synthesis of such a large number of phosphonates requires the development of rapid synthetic methods. Rapid synthesis of these compounds is necessary to fulfill two important aspects of the verification mechanism, first for the development of a spectral data base and second for the preparation of reference chemicals during Official Proficiency Tests (OPTs). Several methods have been reported in the literature for their synthesis.¹² However, only two deserve mention here as convenient laboratory methods. The first is alcoholysis of alkyl dichlorophosphines in the presence of base followed by oxidation,¹³ and the second is the alcoholysis of alkyl phosphonic dichlorides in the presence of base.¹⁴ Although these methods provide straightforward routes to prepare these materials, they suffer from many disadvantages. Both the methods are time consuming, require a base, solvent, refluxing, tedious work up and often chromatographic techniques to afford the compounds in the desired purity. It is worth noting that the purity of a substance is essential to generate authentic spectral data and retention indices.¹⁰ In recent years use of inorganic solid oxides as catalysts and solid support has received much attention because of their chemoselectivity, environmental compatibility and economic availability. Amongst the various kinds of solid supports such



Scheme 1

as silica gel, zeolites, clay and alumina, alumina has attracted attention as it facilitates many reactions.¹⁵

Despite the availability of a wide range of synthetic methods, so far no attempt has been made to use readily accessible neutral Al₂O₃ as a solid support for the synthesis of phosphonates. Recently, Al₂O₃ has been reported as a solid support for the acylation of amines and alcohols.¹⁵ Such methods are simple, economical and upgradeable for large scale preparations. The efficiency and simplicity of Al₂O₃-supported acylations prompted us to explore the possibility of Al₂O₃-supported phosphorylations of alcohols. We found that neutral Al₂O₃-served as an effective solid support for the condensation of alkylphosphonic dichlorides with different alcohols in the absence of solvent.

Results and discussion

The general scheme for the synthesis of phosphonates is depicted in Scheme 1. Table 1 shows the range of phosphonates that were synthesised using this methodology together with % yields of products that were obtained, both with and without the use of Al₂O₃.

Reactions of alkyl phosphonic dichlorides and alcohols were performed at room temperature without using any solvent. It is evident from Table 1, that yields of phosphonates varied from 50 to 98 % on Al₂O₃, whereas, without alumina the yields were 10–25 % under similar reaction conditions. Reactions with alicyclic and primary aliphatic alcohols were complete within 10–20 minutes with excellent yields. Secondary alcohols, phenols and aromatic alcohols took comparatively longer times (30 min) to complete the reaction, while tertiary alcohols did not react at all.

Reactions with alumina were completed within the 30 minutes, and without alumina even the extended reaction time (up to 12 h) had no significant enhancement on the isolated yields. Thus, these results clearly demonstrate the applicability of alumina for the preparation of dialkyl alkylphosphonates at room temperature. In addition, the reaction on neutral alumina also gave relatively pure products in comparison to reported methods.¹²

Thus, facile condensation of alcohols with phosphonic dichlorides on Al₂O₃ is an excellent alternative for the preparation of the phosphorus esters. The main features of these reactions were: (a) no requirement of solvent as medium; (b) there was no need of base to remove generated HCl; (c) all the reactions were complete within 15–30 min at room temperature; (d) products were isolated by merely washing with diethyl ether, which is distilled off after filtration and

* Correspondent. E-mail: arvindkumargupta@rediffmail.com

Table 1 Isolated yields of phosphorus esters formed from reactions of neat chloridates and alcohols^a

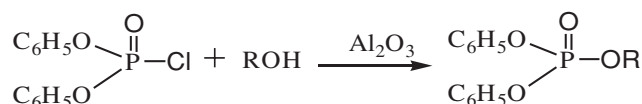
Entry	Phosphonates		% Yield ^b		B.P./°C (mm Hg)	³¹ P ppm	³¹ P ppm(lit ¹⁶)
	R	R ₁	With Al ₂ O ₃	Without Al ₂ O ₃			
1	CH ₃	CH ₃	95	25	65(12)	33.8	32.3
2	CH ₃	C ₂ H ₅	97	22	67(11)	31.1	30.0
3	CH ₃	<i>n</i> -C ₃ H ₇	98	22	83(5)	30.8	29.6
4	CH ₃	<i>i</i> -C ₃ H ₇	97	–	70(5)	30.9	27.4
5	CH ₃	<i>n</i> -C ₄ H ₉	85	–	73(5)	30.1	28.6
6	CH ₃	<i>i</i> -C ₄ H ₉	82	–	72(3)	30.0	29.1
7	CH ₃	C ₆ H ₅	54	11	155(1)	24.1	23.5
8	CH ₃	CH ₂ C ₆ H ₅	70	17	175(0.5)	28.2	27.3
9	CH ₃	C ₆ H ₄ CH ₃	65	12	180(0.5)	25.8	24.5
10	CH ₃	C ₆ H ₃ (CH ₃) ₂	61	–	182(0.2)	26.2	–
11	CH ₃	CH ₂ CH=CH ₂	75	16	72(4)	29.3	28.5
12	CH ₃	C ₅ H ₉	80	12	78(5)	29.2	30.3
13	CH ₃	C ₆ H ₁₁	81	–	82(4)	28.7	29.5
14	C ₂ H ₅	CH ₃	96	22	75(5)	32.9	33.5
15	C ₂ H ₅	C ₂ H ₅	96	–	72(4)	34.3	33.8
16	C ₂ H ₅	<i>n</i> -C ₃ H ₇	97	19	70(2)	33.0	32.6
17	C ₂ H ₅	<i>i</i> -C ₃ H ₇	93	14	68(2)	32.9	32.1
18	C ₂ H ₅	<i>n</i> -C ₄ H ₉	88	–	97(1)	31.5	31.0
19	C ₂ H ₅	<i>i</i> -C ₄ H ₉	82	–	95(1)	31.3	31.6
20	C ₂ H ₅	C ₆ H ₅	50	10	155(0.5)	24.5	25.6
21	C ₂ H ₅	C ₆ H ₅ CH ₂	68	14	182(0.3)	27.8	28.4
22	C ₂ H ₅	C ₆ H ₄ CH ₃	65	–	180(0.3)	25.1	–
23	C ₂ H ₅	C ₆ H ₃ (CH ₃) ₂	63	–	190(0.2)	25.9	–
24	C ₂ H ₅	CH ₂ CH=CH ₂	76	–	75(4)	28.8	27.7
25	C ₂ H ₅	C ₅ H ₉	82	14	80(4)	28.4	29.5
26	C ₂ H ₅	C ₆ H ₁₁	84	12	92(4)	28.1	33.0
27	<i>n</i> -C ₃ H ₇	CH ₃	92	–	85(6)	32.1	32.6
28	<i>n</i> -C ₃ H ₇	C ₂ H ₅	92	18	86(4)	31.8	32.3
29	<i>n</i> -C ₃ H ₇	<i>n</i> -C ₃ H ₇	90	15	96(3)	31.1	29.5
30	<i>n</i> -C ₃ H ₇	<i>i</i> -C ₃ H ₇	89	–	95(3)	30.9	29.3
31	<i>n</i> -C ₃ H ₇	<i>n</i> -C ₄ H ₉	81	–	103(1)	30.7	29.0
32	<i>n</i> -C ₃ H ₇	<i>i</i> -C ₄ H ₉	80	–	102(1)	29.3	–
33	<i>n</i> -C ₃ H ₇	C ₆ H ₅	50	10	158(0.4)	24.2	26.8
34	<i>n</i> -C ₃ H ₇	CH ₂ C ₆ H ₅	68	14	185(0.2)	27.5	25.5
35	<i>n</i> -C ₃ H ₇	C ₆ H ₄ CH ₃	64	–	188(0.2)	24.7	–
36	<i>n</i> -C ₃ H ₇	C ₆ H ₃ (CH ₃) ₂	62	–	198(0.2)	24.5	–
37	<i>n</i> -C ₃ H ₇	CH ₂ CH=CH ₂	76	12	78(2)	28.1	27.2
38	<i>n</i> -C ₃ H ₇	C ₅ H ₉	81	–	80(2)	27.7	27.0
39	<i>n</i> -C ₃ H ₇	C ₆ H ₁₁	80	14	85(1)	27.6	26.8
40	<i>i</i> -C ₃ H ₇	CH ₃	90	15	70(4)	31.9	32.7
41	<i>i</i> -C ₃ H ₇	C ₂ H ₅	91	–	64(2)	31.7	32.2
42	<i>i</i> -C ₃ H ₇	<i>n</i> -C ₃ H ₇	86	–	88(2)	30.9	31.6
43	<i>i</i> -C ₃ H ₇	<i>i</i> -C ₃ H ₇	85	12	85(2)	31.1	31.8
44	<i>i</i> -C ₃ H ₇	<i>n</i> -C ₄ H ₉	81	10	101(1)	28.9	30.5
45	<i>i</i> -C ₃ H ₇	<i>i</i> -C ₄ H ₉	83	–	98(1)	28.5	–
46	<i>i</i> -C ₃ H ₇	C ₆ H ₅	51	11	155(0.4)	24.5	–
47	<i>i</i> -C ₃ H ₇	CH ₂ C ₆ H ₅	56	14	181(0.2)	27.2	26.0
48	<i>i</i> -C ₃ H ₇	C ₆ H ₄ CH ₃	54	–	185(0.2)	24.5	–
49	<i>i</i> -C ₃ H ₇	C ₆ H ₃ (CH ₃) ₂	51	–	196(0.2)	24.3	–
50	<i>i</i> -C ₃ H ₇	CH ₂ CH=CH ₂	72	15	76(2)	27.9	27.0
51	<i>i</i> -C ₃ H ₇	C ₅ H ₉	81	17	80(1)	27.1	28.5
52	<i>i</i> -C ₃ H ₇	C ₆ H ₁₁	81	–	88(1)	27.4	29.0

^aReactions were carried out at ambient temperature and monitored by TLC and GC. All the reactions were completed within 10–30 min.

^bIsolated yields; all the products had satisfactory IR, NMR and MS data and were compared with authentic samples.

purified products were obtained by vacuum distillation; (e) there were no side products such as pyrophosphonates and telomerised products, which are generally obtained with other classical methods; and (f) the recovered alumina could be recycled just after activating in an oven at 150°C. It seems that alumina facilitated the reaction by providing solid support which brought the reactants in closure contact, and presumably it also scavenged the generated HCl, which is otherwise detrimental to the reaction.

To extend the applicability of the method for preparation of phosphates, a few reactions were also attempted with diphenyl chlorophosphate (Scheme 2). These reactions also produced corresponding phosphates in high yields (Table 2). Thus, this protocol of alcoholysis is not only applicable to synthesis of CWC related phosphorus esters, but also to other phosphates as well, which have synthetic and medicinal utility.¹⁷ Note that

**Scheme 2**

hindered alcohols such as menthol also efficiently reacted with diphenylchlorophosphate on alumina (entry 14, Table 2).

Attempts to prepare cyclic phosphonates were not successful by this method. Reactions of alkane diols with alkylphosphonic dichlorides gave only 10–15% cyclic phosphonates in Al₂O₃ supported condensations. It is noteworthy that diols (bifunctional species) are likely to undergo polymerisation on reaction with bifunctional dichloridates. To avoid polymerisation it is recommended that the reaction is performed under high a degree of dilution¹⁷, which is not achievable on a solid support.

Table 2 Isolated yields of diphenyl phosphate esters formed from reactions of diphenyl chlorophosphates and alcohols^c.

Entry	Phosphates R	% Yield ^d		B.P. /°C (mm Hg)	³¹ P ppm	³¹ P ppm(lit)
		With Al ₂ O ₃	Without Al ₂ O ₃			
1	CH ₃	84	25	158(0.3)	-14.5	-15.5
2	C ₂ H ₅	84	22	162(0.2)	-14.1	-15.3
3	<i>n</i> -C ₃ H ₇	82	22	166(0.2)	-13.5	-14.9
4	<i>i</i> -C ₃ H ₇	82	20	165(0.2)	-13.9	-14.5
5	<i>n</i> -C ₄ H ₉	81	21	174(0.2)	-12.8	-12.0
6	<i>i</i> -C ₄ H ₉	80	18	173(0.2)	-12.3	-11.8
7	C ₆ H ₅	41	16	195(0.3)	-18.9	-17.3
8	CH ₂ C ₆ H ₅	67	24	201(0.2)	-17.7	–
9	C ₆ H ₄ CH ₃	65	20	203(0.2)	-17.8	–
10	C ₆ H ₃ (CH ₃) ₂	62	21	212(0.2)	-17.2	–
11	CH ₂ CH=CH ₂	75	22	162(0.2)	-18.3	-19.5
12	C ₅ H ₉	78	18	178(0.2)	-12.1	-11.5
13	C ₆ H ₁₁	79	22	181(0.2)	-11.4	-12.1
14	Menthyl	67	18	194(0.2)	-10.8	–

^cReactions were carried out at ambient temperature and monitored by TLC and GC. All the reactions were completed within 5–15 min.

^dIsolated yields; all the products had satisfactory IR, NMR and MS data and were compared with authentic samples.

In conclusion, we have developed a simple, efficient, environmentally benign, economically viable, base-free and reduced solvent synthetic protocol for preparation of phosphates and phosphonates which find several applications. Further, the application of alumina-supported synthesis of other CWC related compounds is in progress and will be reported in due course.

Experimental procedure

In a typical experimental procedure, neutral activated alumina (0.306 g, 3.0 mmol) was added to an alcohol (2.2 mmol) in a single neck 25 ml round bottom flask. This was sealed with a rubber septum and then alkyl phosphonic dichloride (1.0 mmol) was added with a syringe at 0 °C. The resultant dispersion was shaken occasionally at room temperature. The progress of reaction was monitored by TLC and GC by drawing a few milligrams of mixture and suspending in 1 ml of diethyl ether. When the reaction was complete the dispersion mixture was extracted with ether (3 × 5 ml) and filtered. The solvent was removed and the residue was distilled under vacuum to get the pure product. The mass spectrometric data and ³¹P NMR data of the synthesised compounds were matched with the library spectra available in the latest official analytical data base of OPCW (e-OCAD) and elsewhere.¹⁶ The proton decoupled ³¹P chemical shift values of all the compounds are given in the respective tables.

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